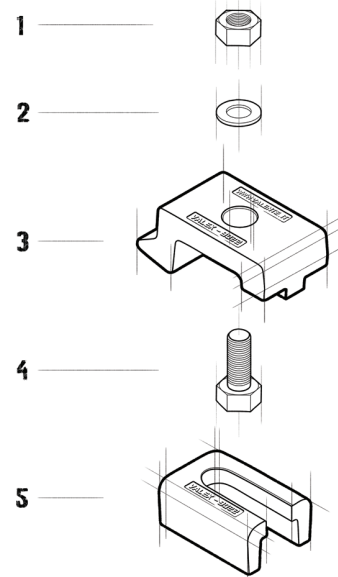


FEATURES

- Fastening system for rails with or without pad.
- System made up of two interlocked elements, which allow easy clip lateral adjustment.
- System component locked together by bolt M22.
- System lower element easily weldable to rail support.

COMPONENTS PROVIDED

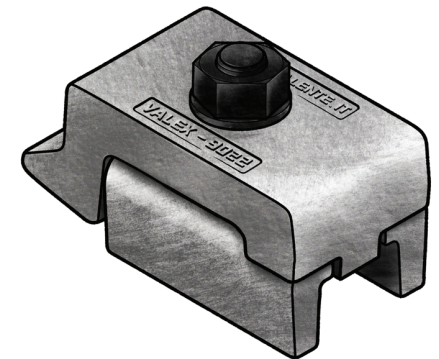
- 1 Nut M22
- 2 Washer
- 3 Upper clip
- 4 Screw M22
- 5 Weldable lower clip



APPLICATIONS

Developed for crane rails, VALEX 9022 indirect fastening system is used, with excellent results, also with train and ligh rails.

A very rugged, reliable contained dimensions fastening system, used with any type of crane independently of driving system.

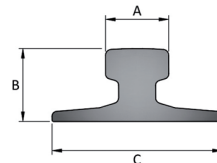


Dimensions [mm]	E	F	G	H	L	L1	L2	M	N	O	P	Weight [g]
VALEX 9022	-	-	-	-	-	-	-	-	-	-	-	2820



RAIL TYPE	A [mm]	B [mm]	C [mm]	Weight [kg/m]	WITHOUT PAD	WITH PAD
A 45	45	55	125	22,1	-	-
A 55	55	65	150	31,8	-	-
A 65	65	75	175	43,1	-	-
A 75	75	85	200	56,2	-	-
A 100	100	95	200	74,3	-	-
A 120	120	105	220	100	-	-
A 150	150	150	220	150,3	VALEX 9022	-
CR 104	63,5	127	127	51,59	-	-
CR 105	65,1	131,8	131,8	52,09	-	-
CR 135	76,2	146	131,8	66,97	VALEX 9022	-
CR 171	101,6	152,4	152,4	84,83	VALEX 9022	-
MRS 87 A	101,6	152,4	152,4	86,8	VALEX 9022	-
CR 175	102,4	152,4	152,4	86,8	VALEX 9022	-
MRS 125	120	180	180	125	-	-
S 7	25	65	50	6,75	-	-
S 10	32	70	58	10	-	-
S 14	38	80	70	14	-	-
S 18	43	93	82	18,3	-	-
S 20	44	100	82	19,8	-	-
S 24	53	115	90	24,43	-	-
25 kg/m	50	115	90	25	-	-
S 26 (AFNOR 26)	50	110	100	26,27	-	-
27 E1 (27 UNI)	50	120	95	27,06	-	-
AFNOR 30	56	125,5	106	29,98	-	-
30 E1 (S 30)	60,3	108	108	30,13	-	-
33 E1 (S 33)	58	134	105	33,47	-	-
36 E1 (36 UNI)	60	130	100	36,26	-	-
40 E1 (S 41-R14)	67	138	125	40,95	-	-
46 E4 (46 UNI)	65	145	135	46,9	-	-
49 E1 (S 49)	67	149	125	49,39	-	-
50 E5 (50 UNI)	67	148	135	49,9	-	-
54 E1 (UIC 54)	70	159	140	54,77	-	-
60 E1 (UIC 60)	72	172	150	60,21	-	-

System can be used with more rail type than those listed, complete range of usable rails available on request.
Products and specifications are subject to change without previous notice.



GENERAL INSTRUCTIONS

The selection of a fastening system is a critical, important decision both when placing a track or a single rail. The wrong selection could have expensive consequences and create serious problems such as:

- Slow down or shut down of the production process.
- Excessive and, or irregular wear of the rails.
- Damage of mechanical components of crane.
- Damage to supporting base.
- Damage to fastening systems.

VALEX fastening systems have been developed building on the experience accumulated over more than 100 years of activity.

VALENTE fastening systems offer an unlimited selection of alternatives, which perform the most effective and efficient way in every situation.

ASSEMBLING INSTRUCTION

- Place the lower clip facing the rail according to the drawing at the distance indicated in the technical card.
- Weld the two perpendicular sides in the diagonal side of the lower clip opposite to the rail with either electrode or rode.
- Insert the screw in the lower clip.
- Place upper clip and the flanged nut.
- Proceed to a light tightening.
- Control lineup of the rails.
- Complete tightening.

Electrode

AWS A5.1-04 E7018-1
EN ISO 2560-A E42 4 B42 H5
CE EN 13479

Rod

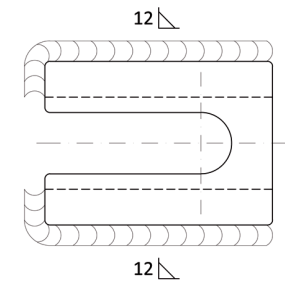
AWS A5.18 ER 70S-6: SG3
EN ISO 1668 W 4S11: SG3

TECHNICAL SPECIFICATIONS

- Side load 150 [KN]
- Torque tightening 420 [Nm]
- Welding seam thickness 12 [mm]
(see technical drawing below)
- Bolt M22 8.8 gr

WELDING DETAILS

Lorem ipsum



VALENTE S.p.A., ISO 9001:2008 Certified, has, as its main objectives maximum assistance and total client satisfaction.

VALENTE S.p.A. assures and guarantees origin and quality of its products and provides all reasonable documentation and assistance.

Products and services provided by VALENTE S.p.A. generate a continuous know how, information and assistance flow, we engineer, manufacturer and market always responsible for our products and projects.